CYLINDRICAL GRINDING MACHINE

MW1332B

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Main Accessories

机床主要附件 Main Accessories

全套冷却设备 Complete set of coolant equipment	1套

机床用途与性能特征

- 机床工作台纵向移动由液压驱动，可无级调速。
- 砂轮架横向移动

Applications and Structural Features

- Table longitudinal travel driven hydraulically

Foundation Layout

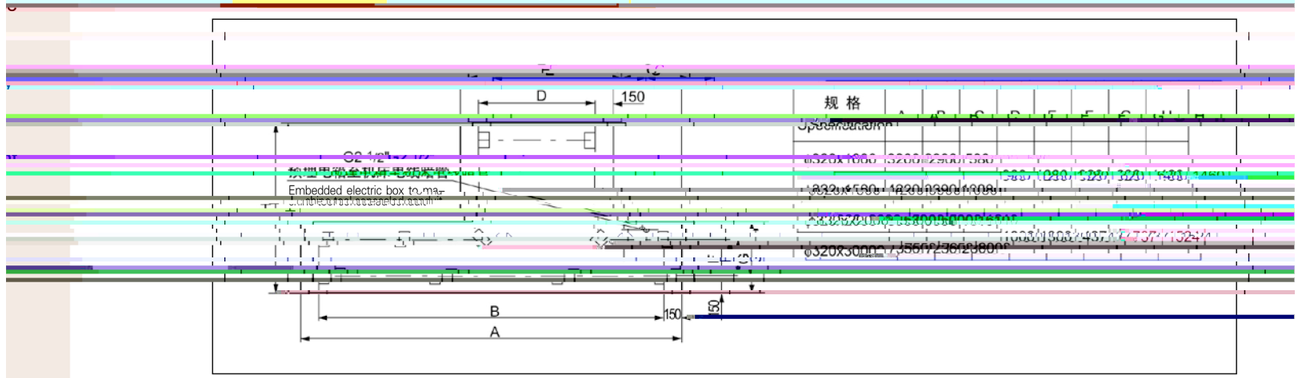
工件、砂轮、油泵和冷却泵分别由单独电机驱动。

配置Φ600×75×Φ305砂轮进行高效强力磨削，精度稳定，效率快、精度高。

砂轮修整装置平放安装，外圆修整器装在右支架上，砂轮修整器装在尾架上，这两种型号修整器，均可手动调节修整量。

- Work piece, wheel, oil-pump and coolant pump are driven by their individual motors.
- Grinding wheel of Φ600×75×Φ305 is used for heavy grinding with rapid speed and high accuracy.
- Wheel dresser mounted on the tailstock can be on the worktable

机床工作精度(标准试件)

圆度Roundness	≤1.5～2.5μm
表面粗糙度Surface roughness	≤Ra0.32μm

安装基础图 Foundation Layout